



006884

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RBE703A94-1130-01-01

Job Sheet 183077



Part No: RBE703A94-1130-01-01

Job Qty: 12 ea

Part Name: Immobilizing Clip Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/12/18

Job Tracking No:

Due Date: 9/17/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBE703A94-1130-01 Rev K IPP Rev.A 17.08.08 New issue DP Verify DD/IPP Rev B 17.11.30 DWG Rev K DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	9/17/18	9/17/18	0.00	0.00	Start Up Small Fab-4		MLL
120	Small Fab	4 pcs	9/17/18	9/17/18	0.00	4.00	Small Fab-3		MLL
130	QC	4 pcs	9/17/18	9/17/18	0.00	0.00	QC5		SB 18/12/06
140	Packaging	4 pcs	9/17/18	9/17/18	0.00	0.00	Packaging3-1		MLL
150	QC21-SA	4 Ea	9/17/18	9/17/18	0.00	0.00	QC21		21 DEC 06 2018

Part Op 120 - Assemble as per DWG. Sheet 2
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
90353A217	Pan Head Machine Screw M4 x 0.7mm x 20mm	24 ea (2 ea)	90-Start up Operation	FM138414-5
91166A270	Washer, M8	48 16 Ea (4 ea)	90-Start up Operation	5091267
91595A112	Dowel Pin ØM3 x 12mm	24 8 Ea (2 ea)	90-Start up Operation	5091266
98296A881	Roll Pin Ø1/8 X 3/4	24 8 Ea (2 ea)	90-Start up Operation	FM138414-33
RBE703A94-1130-01-03 Bottom Fixture 1		12 4 Ea (1 ea)	90-Start up Operation	5126190
RBE703A94-1130-01-05 Fixture Handle		24 8 Ea (2 ea)	90-Start up Operation	5126642
RBE703A94-1130-01-07 Handle Stud		24 8 Ea (2 ea)	90-Start up Operation	5129375
RBE703A94-1130-01-09 Bottom Fixture 2		12 4 Ea (1 ea)	90-Start up Operation	5126668
RBE703A94-1130-01-11 Angle Indicator		12 4 Ea (1 ea)	90-Start up Operation	5126256
RBE703A94-1130-01-13 Compression Spring Ø1.25mm x 11.25mm OD x 44.5mm		8 Ea (2 ea)	90-Start up Operation	22X5098507
		24		2X5115737

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	90353A217	8	70	0
	91166A270	16	119	0
	91595A112	8	67	0
	98296A881	8	220	0
	RBE703A94-1130-01-03	4	4	0
	RBE703A94-1130-01-05	8	2	0
	RBE703A94-1130-01-07	8	1	0
	RBE703A94-1130-01-09	4	4	0
	RBE703A94-1130-01-11	4	4	0
	RBE703A94-1130-01-13	8	28	0

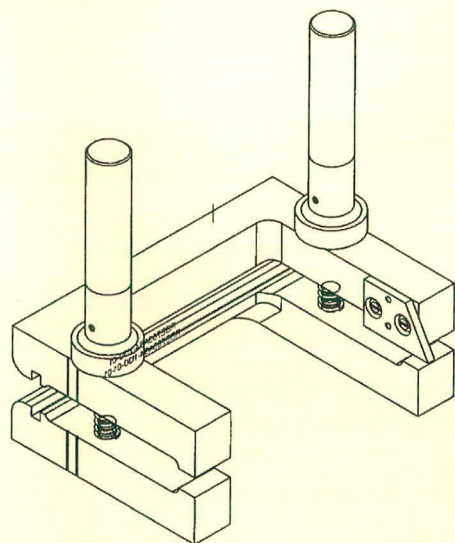
Part Specifications

Specifications could not be found.

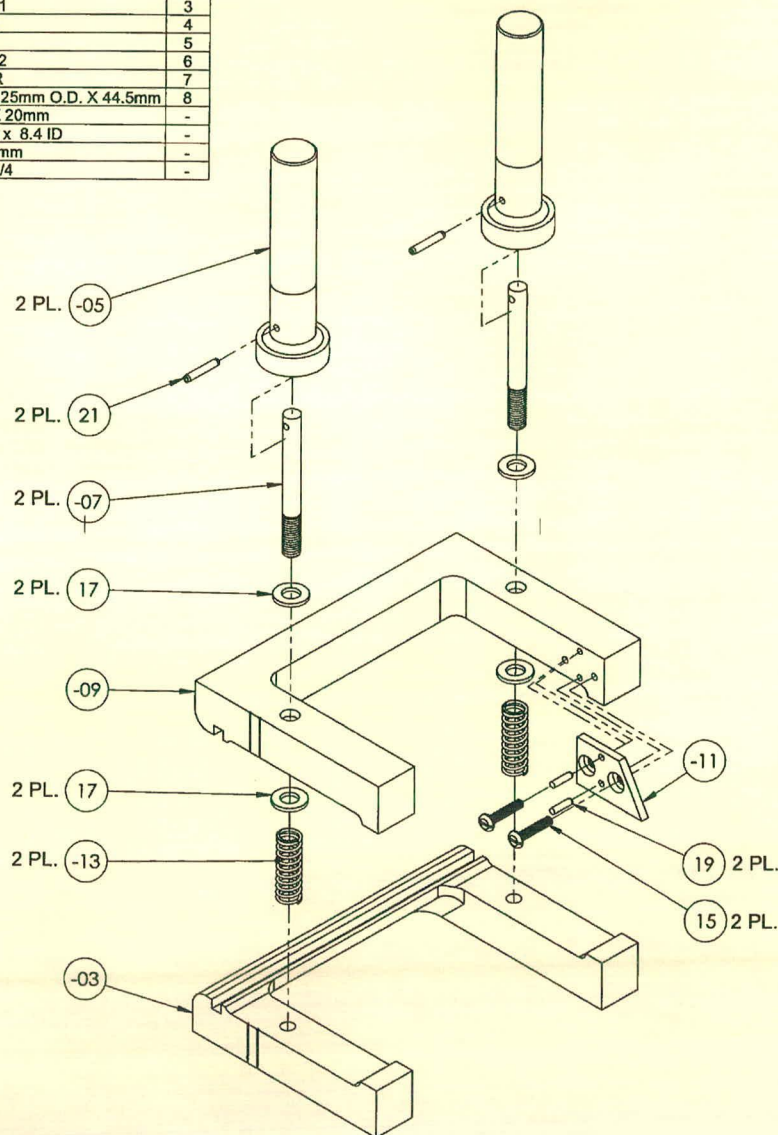
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ITEM #	QTY	PART #	TITLE	PG
-03	1	RBE703A94-1130-01-03	BOTTOM FIXTURE 1	3
-05	2	RBE703A94-1130-01-05	FIXTURE HANDLE	4
-07	2	RBE703A94-1130-01-07	HANDLE STUD	5
-09	1	RBE703A94-1130-01-09	BOTTOM FIXTURE 2	6
-11	1	RBE703A94-1130-01-11	ANGLE INDICATOR	7
-13	2	RBE703A94-1130-01-13	COMPRESSION SPRING Ø1.25mm X 11.25mm O.D. X 44.5mm	8
15	2	McMaster#90353A217	PAN HEAD M4 X 0.7mm X 20mm	-
17	4	McMaster#91166A270	FLAT WASHER M8 X 16 OD X 8.4 ID	-
19	2	McMaster#91595A112	DOWEL PIN ØM3 X 12mm	-
21	2	McMaster#98296A881	SPRING PIN Ø1/8 X 3/4	-



RBE703A94-1130-01-01 IMMOBILIZING CLIP ASSY



NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) HEAT TREAT: N/A
- 4) SPEC: N/A
- 5) BREAK ALL SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A

DART AEROSPACE Hawkesbury, Ontario, Canada			
IMMOBILIZING CLIP ASSY			
TITLE		REV K	
DWG NO. RBE703A94-1130-01-01			
DESIGN BY: VM 9/8/2017	XXX ± .005 FRACTIONS 2/16		
DRAWN BY: VM 11/24/2017	XX ± .01 ANGLES 2.5°		
CHECKED BY: WM 11/30/2017	X ± .1 SURFACES = 125		
MFG. APPR: DP 11/30/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED		
APPROVED: VM 11/30/2017	2. INTERPRET DIM AND TOL. PER ASME Y14.5M-2009		
DATE: 11/24/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING		
SCALE: NTS	WEIGHT: N/A	SHEET 2 OF 17	
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